

ASAP

Dart Aerospace Ltd.

Date: Friday, 14/12/2007 8:12:43 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WASHER
 Job Number : 36348
 Estimate Number : 11277
 P.O. Number : N/A Part Number : D34171
 This Issue : 14/12/2007 S.O. No. : N/A Drawing Number : D3417 REV C
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : C
 Previous Run : N/A Material : N/A
 Due Date : 14/12/2007 Qty: 20 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est A0510.19 New issue KJ/EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELRLNR12500 DELRIN ROUND BAR 1.25"



Comment: Qty.: 0.0218 f(s)/Unit Total: 0.4368 f(s)
 Material: Delrin Round Bar Ø1.250
 (M-DELRIN-R1.250)
 Batch: 11104398
 Identify for D3417-1

20 07/12/16

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL
 Turn as per Folio FA594 Rev: C & Dwg D3417 Rev: C

20 07/12/16

DJP 07/12/18

(24)

3.0 BAND SAW BAND SAW



Comment: BAND SAW
 Machine as per Folio FA594 Rev: & Dwg D3417 Rev:
 Deburr

N/A 07/12/17

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DJP 07/12/18 (24)

20 07/12/16

(28)

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

07/12/19

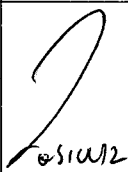

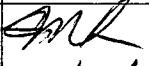
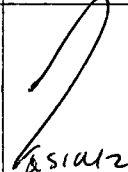
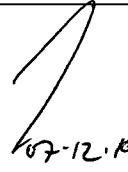
(24)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/12/19

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/12/18	20	Qty 4 parts scrap Parts lifted during operation. R.C. Parts came off of 2 way tape.	 05/11/12	Scrap. destroy no replace.	 07/12/19	 07/12/19	 05/11/12	 07-12-19

NOTE: Date & initial all entries

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Process Sheet

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Drawing Name: WASHER

Job Number: 36348

Part Number: D34171

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 91

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



min 2007/12/20
W

PC 7/12/18 (24)
24
2007/12/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

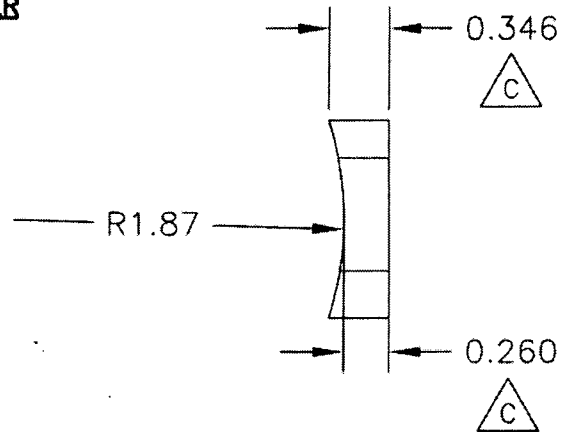
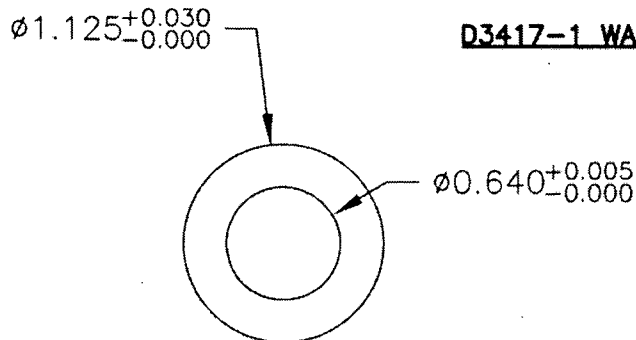
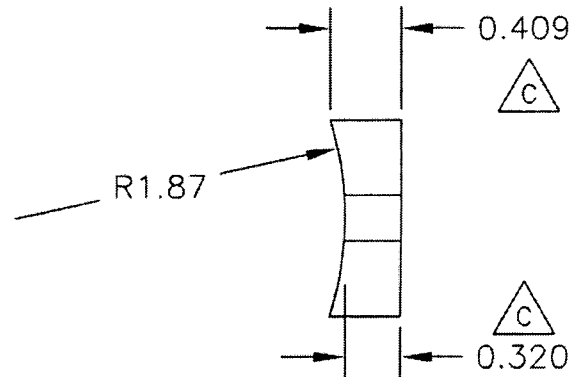
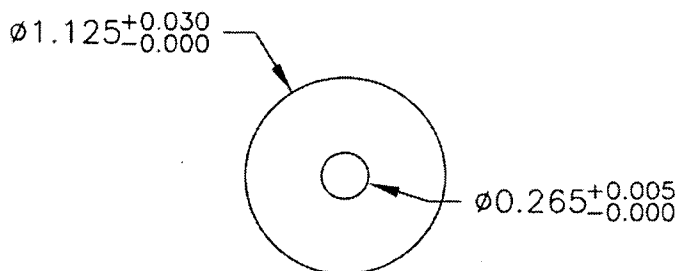
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE USA, INC.	
CHECKED <i>[Signature]</i>		APPROVED <i>[Signature]</i>		DRAWING NO.	REV. C
DATE		TITLE		D3417	SHEET 1 OF 1
05.06.30		WASHER			SCALE 1:1
A	05.03.31	NEW ISSUE			
B	05.06.10	CHANGE TO ROUND WASHER			
C	05.06.30	REMOVE C'BORE, WIDEN			

RELEASED

05.11.14 *[Signature]***D3417-1 WASHER****D3417-3 WASHER****D3417-1/-3 WASHER**

- 1) MATERIAL: DELRIN (REF. DART SPEC. M-DELRIN-R1.250)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

w/o 36348

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